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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/799,810	03/12/2004	William W. Shumway	HES 2003-IP-012703U1	8358
28857 7590	04/06/2007	· · · · · · · · · · · · · · · · · · ·	EXAM	IINER
CRAIG W. RODDY HALLIBURTON E	NERGY SERVICES		FIGUEROA, JOHN J	
P.O. BOX 1431 DUNCAN, OK 73536-0440			ART UNIT	PAPER NUMBER
DUNCAN, OK 733.			. 1712	
SHORTENED STATUTORY PER	OD OF RESPONSE	MAIL DATE	DELIVERY MODE	
3 MONTHS		04/06/2007	PAPER	

Please find below and/or attached an Office communication concerning this application or proceeding.

If NO period for reply is specified above, the maximum statutory period will apply and will expire 6 MONTHS from the mailing date of this communication.

	Application No.	Applicant(s)	
	10/799,810	SHUMWAY ET AL.	
Office Action Summary	Examiner	Art Unit	
	John J. Figueroa	1712	
The MAILING DATE of this communication app	ears on the cover sheet w	ith the correspondence addres	s
Period for Reply			
A SHORTENED STATUTORY PERIOD FOR REPLY WHICHEVER IS LONGER, FROM THE MAILING DA - Extensions of time may be available under the provisions of 37 CFR 1.13 after SIX (6) MONTHS from the mailing date of this communication. - If NO period for reply is specified above, the maximum statutory period w - Failure to reply within the set or extended period for reply will, by statute, Any reply received by the Office later than three months after the mailing earned patent term adjustment. See 37 CFR 1.704(b).	ATE OF THIS COMMUN 36(a). In no event, however, may a vill apply and will expire SIX (6) MO cause the application to become A	ICATION. reply be timely filed NTHS from the mailing date of this commul. BANDONED (35 U.S.C. § 133).	* ,
Status			
. 1) Responsive to communication(s) filed on 15 F€	ehruary 2007	•	
/	action is non-final.		
3) Since this application is in condition for allowar		tters, prosecution as to the me	rits is
closed in accordance with the practice under E			
Disposition of Claims		•	
4) \boxtimes Claim(s) <u>1-41 and 63-66</u> is/are pending in the a			
4a) Of the above claim(s) is/are withdraw	vn from consideration.	· -	
5) Claim(s) is/are allowed.			•
6) Claim(s) <u>1-41 and 63-66</u> is/are rejected.	•	· · ·	
7) Claim(s) is/are objected to			
8) Ciaim(s) are subject to restriction and/or	r election requirement.		
Application Papers			
9) The specification is objected to by the Examine	r	•	
10) The drawing(s) filed on is/are: a) acceptable		by the Examiner.	
Applicant may not request that any objection to the			
Replacement drawing sheet(s) including the correct			.121(d).
11) ☐ The oath or declaration is objected to by the Ex			
Priority under 35 U.S.C. § 119			
		0.440(.) (1) (7)	
12) Acknowledgment is made of a claim for foreign	priority under 35 U.S.C.	§ 119(a)-(d) or (t).	
a) All b) Some * c) None of:	- h h	•	
1. Certified copies of the priority document		Annlication No	
2. Certified copies of the priority document3. Copies of the certified copies of the priority			ge
 Copies of the certified copies of the prior application from the International Bureau 			JC
* See the attached detailed Office action for a list		at received.	
Occ the attached actanes. Since action for a net	or and defined the		
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Attachment(s)			•
1) Notice of References Cited (PTO-892)		Summary (PTO-413) o(s)/Mail Date	
2) Notice of Draftsperson's Patent Drawing Review (PTO-948) 3) Information Disclosure Statement(s) (PTO/SB/08)		Informal Patent Application	
Paper No(s)/Mail Date <u>2/15/07</u> .	6) 🔲 Other:		

DETAILED ACTION

Continued Examination Under 37 CFR 1.114

1. Receipt is acknowledged of a request for continued examination under 37 CFR 1.114, including the fee set forth in 37 CFR 1.17(e) and a submission (amendment), filed on February 15, 2007. The request has been deemed proper and this application has been hereby examined in view of said amendment.

Election/Restrictions

- 2. Restriction to one of the following inventions is required under 35 U.S.C. 121 had been previously required in a prior Action and is repeated herein for Applicant's convenience:
 - Claims 1-41 and 63-66, drawn to a method of treating/fracturing a subterranean formation, classified in class 507, subclass 203+.
 - II. Claims 42-47, drawn to a method of emulsifying crude oil and an emulsion produced from thereof, classified in class 516, subclass 20+.
 - III. Claims 48-61, drawn to a method of making a drilling fluid composition, classified in class 507, subclass 103+.
 - IV. Claims 62 and 67-88, drawn to a drilling fluid composition, classified in class 507, subclass 103+.

The inventions are distinct, each from the other because of the following reasons:

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3. Invention IV is related to inventions I and II as product and process of use. The inventions can be shown to be distinct if either or both of the following can be shown: (1) the process for using the product as claimed can be practiced with another materially different product or (2) the product as claimed can be used in a materially different process of using that product. See MPEP § 806.05(h). In the instant case the drilling fluid composition can instead be used in a completion operation or as a cementing composition.

- 4. Inventions III and IV are related as process of making and product made. The inventions are distinct if either or both of the following can be shown: (1) that the process as claimed can be used to make another and materially different product or (2) that the product as claimed can be made by another and materially different process (MPEP § 806.05(f)). In the instant case, the composition can be made by first providing the oleaginous composition into a well followed by adding the emulsion facilitating particles in the well to form the drilling fluid within the well under conventional drilling operation conditions.
- 5. Inventions I and II are directed to related processes of use. The related inventions are distinct if the inventions as claimed do not overlap in scope, i.e., are mutually exclusive; the inventions as claimed are not obvious variants; and the inventions as claimed are either not capable of use together or can have a materially different design, mode of operation, function, or effect. See MPEP § 806.05(j). In the instant case, although both process comprise using similar compositions, the claims in

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Group I are drawn to using the composition to fracture or treat a well, whereas the claims of Group II are drawn to using the composition to emulsify crude oil.

- 6. Because these inventions are independent or distinct for the reasons given above, and have acquired a separate status in the art in view of their different classification, the inventions require a different field of search (see MPEP § 808.02), restriction for examination purposes as indicated is proper.
- 7. During a telephone conversation with Mr. Craig Roddy on June 1, 2006 a provisional election was made with traverse to prosecute the invention of Group I, claims 1-41 and 63-66. Affirmation of this election must be made by applicant in replying to this Office action. Claims 42-62 and 67-88 had been withdrawn as drawn to a non-elected invention and had been canceled by Applicant in the amendment filed September 6, 2006.
- 8. Applicant is reminded that upon the cancellation of claims to a non-elected invention, the inventorship must be amended in compliance with 37 CFR 1.48(b) if one or more of the currently named inventors is no longer an inventor of at least one claim remaining in the application. Any amendment of inventorship must be accompanied by a request under 37 CFR 1.48(b) and by the fee required under 37 CFR 1.17(i).

Claim Rejections - 35 USC § 103

9. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the

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invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

10. Claims 1-9, 11-41, 63, 65 and 66 are rejected under 35 U.S.C. 102(b) as being unpatentable over United States Patent Number (USPN) 5,990,050 to Patel, hereinafter 'Patel', in view of "Amphiphilic Copolymers", Langmuir 1998, 14, 5977-79, hereinafter 'Perrin'.

Patel discloses a drilling/working fluid, to be use in a subterranean formation, having an invert emulsion fluid that includes an oleaginous fluid (continuous phase) having an oil and an oil-soluble glycol ether that can be miscible in oil but only 10% miscible in water, a non-oleaginous fluid, and an emulsifier to stabilize the invert emulsion. (Abstract; col. 2, lines 17-42; col. 3, lines 12-21; col. 4, lines 8-24; col. 12, lines 2-65; col. 13, line 1 to col. 14, line 14) Patel discloses that the non-oleaginous fluid can be deionized water, fresh water, seawater and/or organic/inorganic brines and that it is present in an amount of from about 1 to 70% by volume of the total invert-emulsion volume. (Col. 4, lines 24-40)

Patel discloses the drilling fluid to further contain wetting agents or emulsifiers, such as crude tall oil, oxidized crude tall oil, alkyl aromatic sulfates and sulfonates; organophilic clay; an oil-soluble polymer or a polyamide resin as a viscosifier; weighting agents; fluid loss control agents; and corrosion inhibitors, such as silicates. (Col. 5, lines 1-15 and 22-63) Patel lists a series of emulsifiers (e.g. VERSACOAT®) followed by an alternate, separate list of surfactants, which can be instead used to produce or stabilize the invert-emulsion. Thus, Patel does not *require* that the invert-emulsion contain a surfactant. (Col. 5, lines 15-22; *See, e.g.,* Example 1, wherein Patel discloses an

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example of the emulsion containing a glycol ether, organophilic clay, VERSACOAT® emulsifier, a silicone emulsifier, lime, barite and a calcium chloride brine)

However, Patel does not disclose the emulsifier to be a solid, polymeric emulsifier nor does Patel disclose the particle size of the emulsifier.

Perrin teaches the use of a non-toxic, polymeric emulsifier to produce a rapid formation of a crystalline array of micrometer oil cells surrounded by a thin layer of aqueous polymer solution using a simple shear in-situ emulsification procedure. (Abstract).

Perrin also teaches the polymeric emulsifier to be a hydrophobically-modified poly(sodium acrylate) having hydrophobic alkyl chains grafted onto a negatively charged backbone (solid) and that its molecular weight of 50,000 g/mol. The amount of polymer required to stabilize the emulsion is 4% by volume and the cells produced by the emulsion have a diameter of 3µm. (Pages 5977-78)

Perrin further teaches that using the amphiphilic polymer to form the emulsion provides for a more uniform monodisperse emulsion having enhanced stability due to, *inter alia*, their exceptional resistance to film breaking. (Pages 5978-79)

Therefore, it would have been obvious to a person of ordinary skill in the art, at the time that the invention was made, to use Perrin's solid amphiphilic polymer as the emulsifier in the invert-emulsion used in Patel's method of drilling/treating a subterranean formation. It would have been obvious to one skilled in the art to use said amphiphilic polymer in Patel's drilling fluid in order to incorporate Perrin's teachings and

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attain a more uniform and stable emulsion and, thus, a more efficient and cost-effective method of drilling/treating a formation.

Although Patel does not specifically disclose contact angles for the various emulsion phases (claims 14-17), because the emulsion disclosed by Patel and that encompassed by the instant claims are the same, then both emulsions must inherently possess the same physical properties, such as contact angle.

11. Claims 10 and 64 are rejected under 35 U.S.C. 103(a) as being unpatentable over Patel in view of Perrin (as applied above to independent claims 1, 29 and 63) and further in view of "Crude Oil Emulsions: A State of the Art Review", SPE 77497, hereinafter 'Kokal'.

Patel and Perrin were discussed above. Patel and Perrin do not expressly teach adding a breaker to the drilling fluid.

However, Kokal teaches that demulsification is the separation of an emulsion into its component phases to usually provide an aqueous component and an oil-phase component containing the desired hydrocarbon oil. (Page 5) Kokal further teaches that chemical demulsification ("breaking" by adding chemical demulsifiers) is the most common method of emulsion treatment. (Page 6-7)

Accordingly, it would have been obvious to a person of ordinary skill in the art, at the time that the invention was made, to include a breaker step in Patel and Perrin's method of drilling/treating a subterranean formation comprising subsequently adding a chemical demulsifier to the invert-emulsion. It would have been obvious to one skilled

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in the art to do so to be able to effectively attain/produce crude oil, with lower amount of water contamination, as taught by Kokal.

Response to Arguments

The 102 Rejection over Patel (item 3 of Final Office Action)

12. Applicant's arguments regarding the 35 U.S.C. 102 rejection as anticipated by Patel that were filed with the request for continued examination of February 15, 2007 have been fully considered and found persuasive due to the amendment to independent claim 1. This 102 rejection over Patel has been withdrawn in view of the new grounds of rejection.

Conclusion

13. The prior art made of record and not relied upon is considered pertinent to applicant's disclosure.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to John J. Figueroa whose telephone number is (571) 272-8916. Examiner can normally be reached on Mon-Thurs & alt. Fri 8:00-5:30pm.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Randy Gulakowski can be reached on (571) 272-1302. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

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Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

JJF/RAG

RANDY GULAKOWSKI SUPERVISORY PATENT EXAMINER TECHNOLOGY CENTER 1700